

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0068.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Bock Maschinenbau GmbH

**Maierhofstraße 38
73547 Lorch
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

121 - Submerged arc welding with solid wire electrode
135 - Metal active gas welding

Material Group

1.1, 1.2, 3.1, 3.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Hermann Bock, IWE

born on: 18.10.1964

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Norbert Ehlert, IWS

born on: 03.07.1959

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

07.02.2023

Period of validity

22.03.2025

Remarks

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Place and date of issue

Düsseldorf, 07.02.2023
Schob



Dipl.-Ing. Gurschke
Head of certification body